

PRODUCT DESCRIPTION

An essential primer for use on above-water areas as a pre-treatment for light alloy surfaces, providing adhesion for subsequent coats of primer.

- * Suitable for Aluminium, Galvanised Steel and Zinc sprayed metals
- * Ideal where blast preparation of Aluminium is not possible
- * Compatible with 1 or 2 component systems

PRODUCT INFORMATION

Finish	Matt
Specific Gravity	0.93
Volume Solids	12%
Mix Ratio	2:1 by volume (as supplied) , Converter/Curing Agent - AQA529
Typical Shelf Life	2 yrs
Unit Size	5 Lt

DRYING/OVERCOATING INFORMATION

	Drying			
	10°C	15°C	23°C	35°C
Touch Dry [ISO]	25mins	25mins	15mins	10mins
Pot Life	8hrs	8hrs	8hrs	8hrs

	Overcoating							
	Substrate Temperature							
	10°C		15°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interprime 820	1.5hrs	24hrs	1.5hrs	24hrs	1hrs	24hrs	1hrs	24hrs

Note: Only overcoat Interprime 529 if the colour changes, indicating the correct reaction has taken place.

APPLICATION AND USE

Preparation	<p>ALUMINIUM: Above water:: Clean with Yacht Line Super Cleaner. ZINC/GALVANISED STEEL: Clean with Yacht Line Super Cleaner. LEAD: Rub down with an emery cloth or power wire brush. Clean with Yacht Line Super Cleaner.</p>
Method	Apply one coat only. Colour changes from a bright yellow/ochre to a dull yellow/ochre indicating successful etching. Failure to change colour means removal of coating and re-application. This failure is generally due to low temperature application. If the maximum overcoating time has been exceeded, remove old coating and re-apply the Interprime 529.
Hints	<p>Mixing Stir or shake individual components thoroughly. Add curing agent to the base and mix well. Thinning Thinning is not recommended. Cleaner GTA220 for equipment cleaning only. Conventional Spray Pressure: 3-4 bar. Tip Size: 1.0-1.4 mm. Brush Brush application may be used for small areas.</p>
Some Important Points	Do not apply below 10°C. Product temperature should be minimum 10°C. Substrate temperature should be minimum 10°C.
Compatibility/Substrates	Aluminium substrates must be freshly abraded. Galvanised steel can be lightly weathered only

and zinc sprayed metals must have been freshly applied. Can be used with 1 and 2 component systems.

Number of Coats	1
Coverage	(Theoretical) - 20.00 (m ² /lt)
Recommended DFT	6 microns dry
Recommended WFT	50 microns wet
Application Methods	Conventional Spray

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage

GENERAL INFORMATION:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interprime 529 to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

TRANSPORTATION:

Interprime 529 should be kept in securely closed containers during transport and storage.

Safety

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Remainders of Interprime 529 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

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